

SPECIAL PROMOTION: MADE IN THE USA

AMERICA'S FINEST



Bolstering the American economy has been at the forefront of many minds lately, and one meaningful way you can do your part is to support companies who make products right here in the United States. With an American-made product like the ones listed in this special section, you'll receive a quality item for your horse, and you'll also make a difference in the bottom line of a U.S.-based artist or manufacturer.

SPECIAL PROMOTION

Nettles Leveler by Nettles Stirrups



Nettles Stirrups' patented Leveler helps you ride with less ankle, knee and hip pain. The Leveler corrects a

stirrup's angle, which is the result of twisted stirrup leathers. With your boot resting flat on the stirrup tread, your body aligns correctly in the saddle, giving you better balance and fewer dropped stirrups. The Leveler is made in America, retails for \$110 per pair and is available only for Nettles Stirrups. Purchase at tack and Western stores, saddlemakers or through nettles-stirrups.com.

The Rancher Saddle Pad from 5 Star Equine Products



Made from the finest quality, 100-percent pure wool, 5 Star Pads are breathable, removing heat from your horse and wicking moisture and sweat from his back to keep him cooler and drier. These pads also protect against saddle pressure points on your horse's back, and 5 Star 100-percent wool, contoured saddle pads are handmade in the USA. The Rancher 5 Star Saddle Pad is also available with a flex fit withers cutout and fleece lining. The pads, 32 by 32 inches and 1 1/8-inch thick, are available in black and natural. 5starequineproducts.com

Boss Hand Stitcher from Tippmann Leathercrafting Equipment

Known for its longevity and durability without losing precision or accuracy of stitching, the Boss Hand Stitcher has been the tool of choice for leathercrafters across the world for the last three decades. The Boss was invented in the



5Star

EQUINE PRODUCTS

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The Rancher

32" x 32" • 1 1/8" thick



Optional Fleece Lining • Flex Fit wither option • Black 100% pure wool

WOOL - 100% Pure Wool
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DURABILITY - 2000+ Hours of Riding

www.5StarEquine.com

In the show pen or on the trail, 5 Star has a pad to protect your equine partner!

HANDCRAFTED IN THE
 **USA**

SPECIAL PROMOTION



United States and is manufactured in Fort Wayne, Indiana. It retails for \$999. 866-286-8046; tippmanindustrial.com

Resistol 1927 Oxford Button-Down Shirt



Resistol 1927 apparel showcases a classic Western design with a sleek and professional look. Proudly made in the USA, Resistol 1927 offers the finest quality fabrics and colors. This shirt is a classic fit, featuring a button-down

Gist

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collar with flexible interfacing, rounded adjustable cuffs with two buttons, gussets, a single point Western yoke, river shell buttons with a rimmed edge, and a patch pocket or sawtooth double pocket. It comes in khaki, red, blue and white. resistol.com

Personalized Ranch Buckles from Gist Silversmiths



Gist's "Minted Collection, a Made-to-Order" buckle line offers personalized

ranch buckles in traditional Western styling or a contemporary look. Customize a buckle with your brand or ranch name to reflect your own personal style. Choose your size, shape and components, and Gist Silversmiths' team of craftsmen will create your own made in America buckle. To order, call Gist Silversmiths direct at 530-644-8000 to discuss your options. Volume pricing is available, and ready-to-wear buckles are available through Gist's online store. gistsilversmiths.com

Silvertip Transition Rope Halter from Weaver

This lightweight rope halter by Weaver Leather features a sliding O-ring that fits under the horse's chin, providing stable control during leading, longeing and groundwork. The halter encourages your horse to move at a steady gait without twisting his head, allowing more precise control and



better communication between handler and horse. Hand-tied with pride in the USA, this halter is a staple piece of equipment for any barn. Retailing for \$42.99, it is available in five colors and sizes, from weanling to large horse. ridethebrand.com

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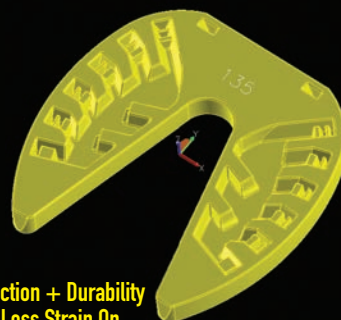


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SPECIAL PROMOTION

30X RB Rough N Ready Resistol Felt Hat



Since 1927, Resistol has been dedicated to providing cowboys and ranchers with the finest headwear available for the Western lifestyle. Resistol hats are hand-crafted from fur to finish in the USA. This 30X fur felt is built with Resistol's new RB profile. It's a pre-creased hat made to look like it was hand-creased. It includes a 4¼-inch brim, a cattleman crown and shovel front. Finished with a premium leather sweatband, it's accessorized with a three-piece horse show buckle set. It is available in black, dunn, silverbelly and natural. resistol.com

Reins from Double Diamond Halter Co.



Double Diamond Halter Co. makes a variety of split, roping and adjustable reins. They are made from several types of rope material, including waxed nylon, polypropylene, parachute cord, spun dacron, treeline and polyester/dacron. They are available in several diameters, from ½-inch to 1-inch dimensions, in round, square and flat configurations, and a variety of colors and patterns. For more info, descriptions of each rein set, and to locate a dealer near you, visit doublediamondhalters.com.

Professional's Choice Ranch Collection Headstalls



Professional Choice's Ranch Collection headstalls are made from heavy oiled harness leather that is designed to be used and abused. Soft and supple, these are true cowboy-worthy headstalls that will provide years of service with low maintenance. Made by Amish families that have generations of experience in producing the finest leather products, these headstalls provide the perfect look of understated quality. Aside from headstalls, the Professional Choice's Ranch Collection also includes a variety of leather products including reins, tie-downs and breast collars. Prices start at \$29.95 for Ranch Collection headstalls. profchoice.com

Skyline Stetson Felt Hat in Silverbelly



Stetson is an iconic Western cowboy hat brand. Its authentic American heritage is what makes the brand so popular. Stetson's best-selling "Skyline" hat is the ultimate go-to hat, packing exceptional quality and versatility into one timeless package. Made in Texas, this silverbelly 6X felt hat is crafted with a 4½-inch brim and a cattleman's crease. It's finished with a leather sweatband and topped with an antique silver buckle set. It comes in silverbelly, white, granite, chocolate, black and Sahara. stetson.com ■

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